		Level 1	
	Little League	Early Teen	High School/College/Pro
Step 1	Warm Up	Warm Up	Warm Up
- 50% effort	Warm Up Toss up to 40'	Warm Up Toss to 60'	Warm Up Toss to 60'
	15 throws @ 20' x 3 sets	15 throws @ 30' x 3 sets	15 throws @ 30' x 3 sets
	6-10 min. rest between sets	6-10 min. rest between sets	6-10 min. rest between sets
	20 long tosses @ up to 40'	20 long tosses @ 60'	20 long tosses @ 60'
Step 2	Warm Up	Warm Up	Warm Up
- 50% effort	Warm up toss up to 60'	Warm up toss to 75'	Warm up toss to 75'
	15 throws @ 30' x 3 sets	15 throws @ 45' x 3 sets	15 throws @ 45' x 3 sets
	6-10 min. rest between sets	6-10 min. rest between sets	6-10 min. rest between sets
	20 long tosses @ up to 50'	20 long tosses @ 75'	20 long tosses @ 75'
Step 3	Warm Up	Warm Up	Warm Up
- 50 % effort	Warm up toss to 75'	Warm up toss to 90'	Warm up toss to 90'
	15 throws @ 40' x 3 sets	15 throws @ 60' x 3 sets	15 throws @ 60' x 3 sets
	6-10 min. rests between sets	6-10 min. rests between sets	6-10 min. rests between sets
	20 long tosses @ 75'	20 long tosses @ 90'	20 long tosses @ 90'
Step 4	Warm Up	Warm Up	Warm Up
- 50 % effort	Warm up toss to 80'	Warm up toss to 105'	Warm up toss to 105'
- 50 % CHOIL	15 throws @ 46' x 3 sets	15 throws @ 90' x 3 sets	15 throws @ 90' x 3 sets
	6-10 min. rest between sets	6-10 min. rest between sets	6-10 min. rest between sets
	20 long tosses @ up to 80'	20 long tosses @ 105'	20 long tosses @ 105'
Step 5			
- 50 % effort	Warm Up	Warm Up	Warm Up
- 50 % enort	Warm up toss up to 90'	Warm up toss to 120'	Warm up toss to 120'
	18 throws @ 46' x 3 sets	18 throws @ 90' x 3 sets	18 throws @ 90' x 3 sets
	6-10 min. rest between sets	6-10 min. rest between sets	6-10 min. rest between sets
	20 long tosses @ up to 90'	20 long tosses @ 120'	20 long tosses @ 120'
Step 6	Warm Up	Warm Up	Warm Up
- 50 % effort	Warm up toss up to 100'	Warm up toss to 120'	Warm up toss to 120'
	20 throws @ 46' x 3 sets	18-20 throws @ 105' x 3 sets	18-20 throws @ 105' x 3 sets
	6-10 min. rest between sets	6-10 min. rest between sets	6-10 min. rest between sets
	20 long tosses @ up to 100'	20 long tosses @ 120'	20 long tosses @ 120'
Step 7	Warm Up	Warm Up	Warm Up
- 50 % effort	Warm up toss up to 110'	Warm up toss to 120'	Warm up toss to 120'
	22 throws @ 46' x 3 sets	20 throws @ 120' x 3 sets	20 throws @ 120' x 3 sets
	6-10 min. rests between sets	6-10 min. rests between sets	6-10 min. rests between sets
	20 long tosses @ up to 110'	20 long tosses @ 120'	20 long tosses @ 120'
		Level 2	
Step 8	Warm Up	Warm Up	Warm Up
- note % effort	Warm Up toss up to 120'	Warm Up toss to 120'	Warm Up toss to 120'
Flat Ground	22 throws @ 46' x 3 sets (75%)	18 Throws @ 60'6" x 2 sets (50%)	18 Throws @ 60'6" x4 sets (75%)
	6-10 min. rest between sets	18 Throws @ 60'6" x 2 sets (75%)	6-10 min. rest between sets
	20 long tosses @ up to 120'	6-10 min. rest between sets	25 long tosses @ 160'
	· ·		-

Step 9	Warm Up	Warm Up	Warm Up
- note % effort	Warm Up toss up to 120'	Warm Up toss to 120'	Warm Up toss to 120'
Note "from"	from flat ground	From mound	from flat ground
	22 throws @ 46' x 3 sets (100%)	24 Throws @ 60'6" x 2 sets (50%)	20 Throws @ 60'6" x4 sets (75%)
	6-10 min. rest between sets	24 Throws @ 60'6" x 2 sets (75%)	6-10 min. rest between sets
	20 long tosses @ up to 120'	6-10 min. rest between sets	25 long tosses @ 160'
		25 long tosses @ 160'	
	Le	vel 2 cont.	
	Little League	Early Teen	High School/College/Pro
Step 10	Warm Up	Warm Up	Warm Up
- note % effort	Warm Up toss up to 120'	Warm Up toss to 120'	Warm Up toss to 120'
Note "from"	From Mound	From mound	Flat Ground
	20 throws @ 46' x 3 sets (100%)	24 throws @ 60'6" x 4 (75%)	20 throws @ 60'6" x 4 (50%)
	6-10 min. rest between sets	6-10 min. rest between sets	25 throws @ 60'6" x 1 (75%)
	20 long tosses @ up to 120'	25 long tosses @ 160'	6-10 min. rest between sets
			25 long tosses @ 160'
Step 11	Warm Up	Warm Up	Warm Up
- note % effort	Warm Up toss up to 120'	Warm Up toss to 120'	Warm Up toss to 120'
Note "from"	From Mound	Flat Ground	Flat Ground
	24 throws @ 46' x 3 sets (100%)	20 throws @ 60'6" x 2 set (75%)	20 throws @ 60'6" x 2 (50%)
	6-10 min. rest between sets	15 throws @ 80' x 2 set (75%)	20 throws @ 60'6" x 3 (75%)
	20 long tosses @ up to 120'	6-10 min. rest between sets	6-10 min. rest between sets
		25 long tosses @ 160'	25 long tosses @ 160'
Step 12	Warm Up	Warm Up	Warm Up
	Warm Up toss up to 120'	Warm Up toss to 120'	Warm Up toss to 120'
	From mound	From mound	from flat ground
	24 throws @ 46' x 3 sets (100%)	20 throws @ 60'6" x 2 set (75%)	25 throws @ 60'6" x 1 set (50%)
	1 out of 6 pitches to be off speed	20 throws @ 60'6" x 2 set (100%)	20 throws @ 60'6" x 4 sets (75%)
	6-10 min. rest between sets	6 off speed pitches (75%)	6-10 min. rest between sets
	20 long tosses @ up to 120'	20 throws @ 60'6" x 2 set (75%)	6 off speed pitches (75%)
		6-10 min. rest between sets	25 long tosses @ 160'
		25 long tosses @ 160'	
	101111	Level 3	
Step 13	Warm Up	Warm up	Warm Up
	Warm Up toss up to 120'	Warm up toss to 120'	Warm Up toss to 120'
	From mound	from flat ground	From mound
	24 throws @ 46' x 3 sets (100%)	20 throws @ 60' x 2 sets (75%)	25 fastballs (75%)
	1 out of 6 pitches to be off speed	20 throws @ 80' x 2 sets (75%)	20 fastballs (100%)
	6-10 min. rest between sets	6-10 min. rest between sets	10 fastballs (75%)
	20 long tosses @ up to 120'		15 fastballs (100%)
			25 fastballs (75%)
			25 long tosses @ 160'

Step 14	Warm Up	Warm Up	Warm up
	Warm up toss up to 120'	Warm Up toss to 120'	Warm Up toss to 120'
* 9 minute rest	Simulated game	From mound	20 throws @ 80' x 4 sets
		20 fastball (75%)	6-10 min. rests between sets
		6 off speed pitches (75%)*	25 long tosses @ 160'
		20 fastball (75%)	
		4 throws to 1st (100%)	
		15 fastballs (100%)	
		10 off speed pitches (100%)*	
		20 fastballs (100%)	
		5 off speed pitches (100%)*	
		20 fastballs (75%)	
		4 throws to 1st (75%)	
		25 long tosses @ 160'	

Step 15	Warm Up	Warm Up
	Warm up toss up to 120'	Warm up toss up to 120'
* 9 minute rest	Same as Step 14 but at 100%	20 fastballs (75%)*
	- except - Last 20 fastballs and	20 fastballs (100%)
	throws to 1st as 75%	5 off speed pitches*
	25 long tosses @ 160'	15 fastballs (100%)
		5 offspeed pitches*
		20 fastballs (100%)
		5 off speed pitches*
		Field bunts and comebackers
		25 long tosses @ 160'
		relievers and closers can go
		step21
Step 16	Warm up	Warm up
	Warm up toss up to 120'	Warm up toss up to 120'
* 9 minute rest	Batting practice 100-110 pitches	20 fastballs (100%)
	10 throws to 1st base	15 fastballs (100%)
	Field bunts and comebackers	5 off speed pitches
	25 long tosses @ 160'	5 throws to 1st base*
		20 fastballs (100%)
		5 offspeed pitches*
I		20 footballa (1000()
		20 fastballs (100%)
		5 off speed pitches

Step 17		Simulated game	Warm up
			Warm up toss up to 120'
* 9 minute rest			15 fastballs (100%)
			5 off speed pitches*
			15 fastballs (100%)
			3 throws to 1st base*
			20 fastballs (100%)
			5 offspeed pitches*
			15 fastballs (100%)
			3 throws to 2nd*
			15 fastballs (100%)
			5 off speed pitches*
			25 long tosses @ 160'
Step 18			Repeat Step 14
Step 19			Warm up
			Warm up toss up to 120'
			15 fastballs (100%)
			5 off speed pitches*
			15 fastballs (100%)
			3 throws to 1st base*
			20 fastballs (100%)
			5 offspeed pitches*
			15 fastballs (100%)
			3 throws to 2nd*
			15 fastballs (100%)
			5 off speed pitches*
			15 fastballs (100%)
			5 off speed pitches*
			25 long tosses @ 160'
Step 20			Warm up
			Warm up toss up to 120'
			Batting practice 100-110 pitches
	1		10 throws to 1st base
			Field bunts and comebackers
			25 long tosses @ 160'
Step 21			Simulated game

Last reviewed 1/1/2011